



CENTURA OHV Models

Issued: 08/99
Revised: 10/02

Division 3
Section A

CENTURA OHV E-74	66,60 mm	49,20 mm	172 cc
CENTURA OHV E-75	71,00 mm	49,20 mm	195 cc

CENTURA OHV E-74	E-74000	E-74003	E-74004
CENTURA OHV E-75	E-75002	E-75007	

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Sub-Assembly details by specification number for:

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CENTURA OHV E-74					Idle Rpm +/- 200	High Rpm +/- 100
	Carburettor	Rc. Starter	El. Starter	Crankshaft		
E-74000	23088018	14210076		16070124	2000	3000
E-74003	23088018	14210090		16070142	2000	3150
E-74004	23088018	14210076		16070136	2000	3000

CENTURA OHV E-75					Idle Rpm +/- 200	High Rpm +/- 100
	Carburettor	Rc. Starter	El. Starter	Crankshaft		
E-75002	23088018	14210076		16070124	2000	3000
E-75007	23088018	14210076		16070124	2000	3000

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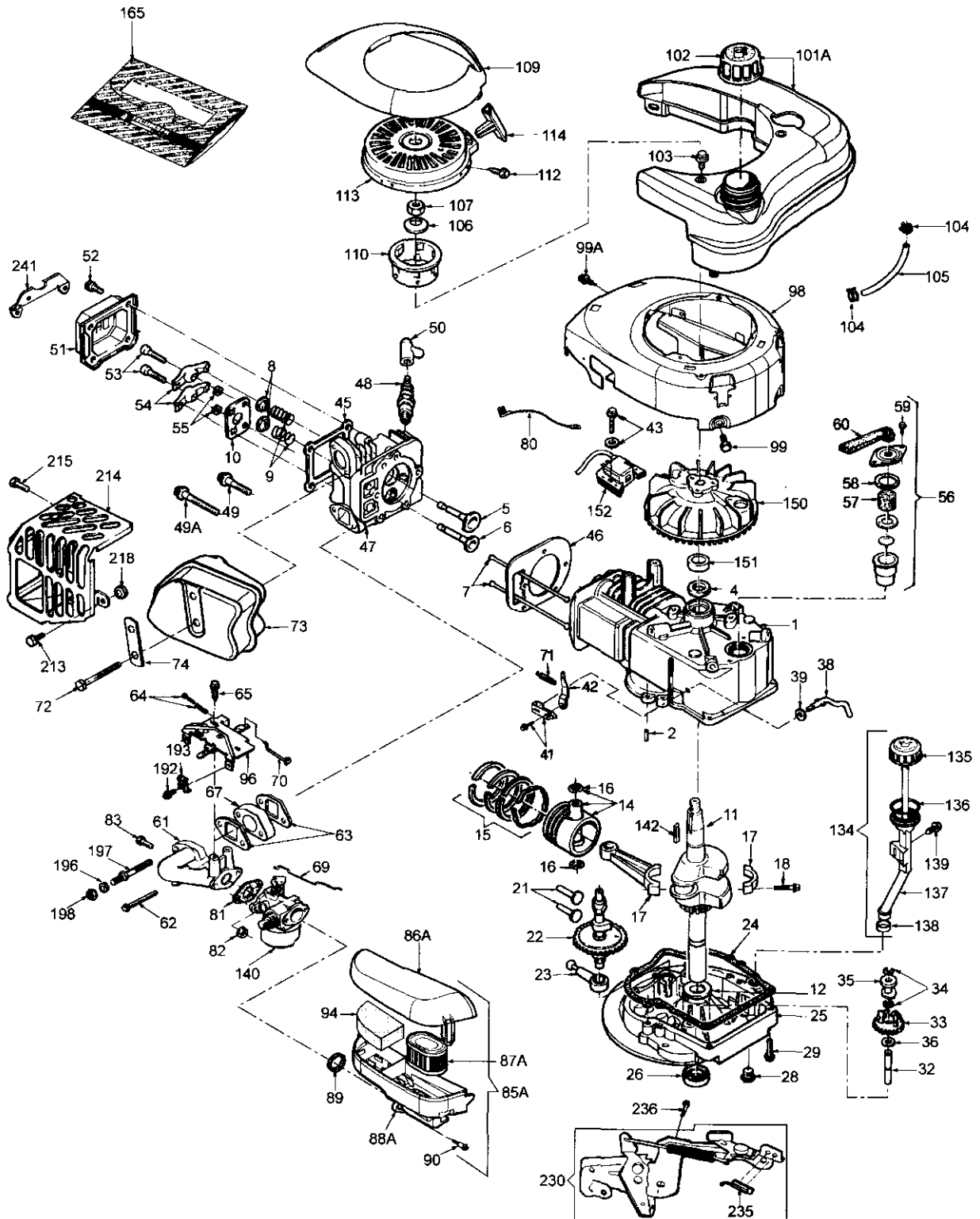
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Ref.No.	Part No.	Part Name
1	16010089	Cylinder Assy. (Inc.-2,4)(66.60 mm Bore) E-74000 ,003,004
1	16010092	Cylinder Assy. (Inc.-2,4)(71,00 mm Bore) E-75002 ,007
2	29410001	Dowel Pin
4	29610017 *	Oil Seal
5	16130001	Intake Valve (Inc.-9,10)(Std)
5	16130002	Intake Valve (Inc.-9,10)(OS. 0.80 mm)
6	16140009	Exhaust Valve (Inc.-9,10)(Std)
6	16140010	Exhaust Valve (Inc.-9,10)(OS. 0.80 mm)
7	22450005	Push Rod
8	22470006	Lower Valve Spring Keeper
9	27910003	Valve Spring
10	22450007	Push Rod Guide
11	16070124	Crankshaft E-74000 E-75002
11	16070128	Crankshaft E-75007
11	16070136	Crankshaft E-74004
11	16070142	Crankshaft E-74003
12	29520006	Thrust Washer
14	16090027	Piston & Pin Assy. (Inc.-16)(OS. 0.25 mm)
14	16090028	Piston & Pin Assy. (Inc.-16)(OS. 0.50 mm)
14	16090029	Piston & Pin Assy. (Inc.-16)(Std 66.60 mm Bore) E-74000 ,003,004
14	16090033	Piston & Pin Assy. (Inc.-16)(Std 71.00 mm Bore)
14	16090034	Piston & Pin Assy. (Inc.-16)(OS. 0.25 mm)
14	16090035	Piston & Pin Assy. (Inc.-16)(OS. 0.50 mm) E-75002 ,007
15	16100018	Ring Set (Std 66.60 mm Bore)
15	16100019	Ring Set (OS. 0.25 mm)
15	16100020	Ring Set (OS. 0.50 mm) E-74000 ,003,004
15	16100024	Ring Set (Std 71.00 mm Bore)
15	16100025	Ring Set (OS. 0.25 mm)
15	16100026	Ring Set (OS. 0.50 mm) E-75002 ,007
16	29450004	Piston Pin Retainer
17	16110010	Connecting Rod (Inc.-18)
18	29190164	Screw 1/4-20 (L=23mm)
21	22440004	Valve Lifter
22	16120010	Camshaft (MCR)
23	16160004	Oil Pump Assy
24	29630001 *	Flange Assy. Gasket
25	16030008	Flange Assy. (Inc.-26,28,32) E-75002 ,007
25	16030013	Flange Assy. (Inc.-26,28,32) E-74000 ,003,004
26	29610018 *	Oil Seal
28	29320035	Oil Drain Plug
29	29190075	Screw 1/4-20 (L=30mm)
32	22720001	Governor Shaft

Note: Always check Master Price List for replacement part numbers.

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Ref.No.	Part No.	Part Name
33	16170001	Governor Gear
34	29450005	Governor Gear Retainer
35	22740001	Governor Spool
36	29510015	Washer
38	22750009	Governor Rod
39	29510029	Washer
41	16500009	Governor Lever Clamp
42	27240108	Governor Lever
43	29190168	Screw 10-24 (L=24mm)
45	29630110	* Rocker Arm Cover Gasket
46	29620028	* Cylinder Head Gasket E-75002 ,007
46	29620029	* Cylinder Head Gasket E-74000 ,003,004
47	16050003	Cylinder Head (Inc.-5,6,8,9,10,45,53,54,55) E-75007
47	16050004	Cylinder Head (Inc.-5,6,8,9,10,45,53,54,55) E-74000 ,003,004 E-75002
48	29010014	Spark Plug
49	29180072	Screw 5/16-18 (L=39mm)
49A	29180083	Screw 5/16-18 (L=66mm)
50	15950001	Spark Plug Cover
51	27520018	Rocker Arm Cover
52	29190192	Screw 1/4-20 (L=12mm)
53	29180071	Screw 1/4-28 (L=30mm)
54	22450006	Rocker Arm
55	29210038	Nut 1/4-28
56	16190003	Breather Assy. (Inc.-57,58,59,60)
57	27140005	Breather Element
58	29630111	* Breather Gasket
59	29190186	Screw 10-24 (L=14mm)
60	21670012	Breather Tube
61	21510018	Intake Pipe
62	29190318	Screw 1/4-20 (L=70mm)
63	29630159	* Intake Pipe Gasket
64	16630023	Control Screws Set
65	29190186	Screw 10-24 (L=14mm)
67	27420041	Intake Pipe Spacer
69	27250040	Throttle Link
70	27250039	Governor Link
71	27920123	Governor Spring
72	29190152	Screw 1/4-20 (L=70mm)
73	21520160	Muffler E-74000 ,003,004 E-75002
73	21520170	Muffler E-75007
74	27530027	Lock Plate E-74000
74	27530038	Lock Plate E-74003 ,004 E-75002 ,007
80	14940012	Ground Wire E-74000 ,004 E-75002 ,007

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Ref.No.	Part No.	Part Name
80	16380001	Ground Wire E-74003
81	29630013	* Carburettor Gasket
82	29210013	Nut 1/4-20
83	29190172	Screw 1/4-20 (L=28mm)
85A	16290029	Air Filter Assy. (Inc.-86A,87A,88A,89,94)
86A	23430088	Air Filter Cover
87A	23410060	Air Cleaner Filter (Paper)
88A	23420068	Air Filter Body
89	29630117	* Filter Base Gasket
90	29190324	Screw 10-32 (L=16 mm)
94	23410066	Pre-Cleaner Element
96	17410045	Remote Speed Control (Inc.-64) E-74003 E-75007
96	17410086	Remote Speed Control (Inc.-64) E-74000 ,004 E-75002
98	14320164	Blower Housing
99	29190310	Screw 1/4-20 (L=10mm)
99A	29190334	Screw 1/4-20 (L=13mm)
101A	16210037	Fuel Tank (Inc.-102)
102	13350003	Fuel Filler Cap
103	29190090	Screw 10-32 (L=14mm)
104	29490031	Fuel Line Clamp
105	16270001	Fuel Line (Available only in 5m coils)
106	29510050	Belleville Washer
107	29210020	Nut 1/2-20
109	24350113	Starter Coupling E-74000 ,003,004 E-75002
110	24220015	Starter Cup
112	29190180	Screw 8-32 (L=8mm)
113	14210076	Rewind Starter (Inc.-114) E-74000 ,004 E-75002 ,007
113	14210090	Rewind Starter (Inc.-114) E-74003
114	24230004	Starter Handle
134	16480014	Oil Filler Assy. (Inc.-135,136,137,138,139)
135	19320017	Oil Dipstick
136	29610037	* Oil Dipstick Gasket
137	29140023	Oil Filler Tube
138	29610032	* O'Ring
139	29190091	Screw 10-32 (L=13mm)
140	23088018	Carburettor
142	29410009	Flywheel Key E-74003 E-75002 ,007
142	29410012	Flywheel Key E-74000 ,004
150	14110023	Flywheel (Heavy) E-75007
150	24110036	Flywheel (Std) E-74000 ,004

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150	24110045	Flywheel (Heavy) E-74003 E-75002
151	29490055	Flywheel Key Spacer
152	14160072	Solid State (Coil & Lamination)(Inc.-50)
165	16610032	Gasket Set
192	29190174	Screw 10-32 (L=6mm)
193	29490004	Conduit Clip
196	27420042	Muffler Guard Spacer
197	29310016	Stud 1/4-20
198	29290016	Nut 1/4-20
213	29190174	Screw 10-32 (L=6mm)
214	24330166	Muffler Guard
215	29190196	Screw 1/4-20 (L=9mm)
218	27420010	Spacer
230	14500009	Brake Assy. (Inc.-235) E-74000 ,004 E-75002
235	19080003	Terminal Assy.
236	29190310	Screw 1/4-20 (L=10mm) E-74000 ,004 E-75002 ,007
241	24330164	Bracket

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